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METHOD OF INCREASING YIELD OF MATURE PROTEINS IN

This invention relates generally to an improved method of producing mature proteins in mammalian cells, and more specifically, to a method of enhancing or increasing the extent of functional polypeptides, thereby increasing yields of mature biologically active proteins.

Background of the Invention

Many eukaryotic proteins are naturally synthesized as larger precursor polypeptides, requiring further specific proteolytic processing for full maturation prior to secretion. In many cases, this processing is also essential for full biological activity of the mature protein. Cleavage of these precursors frequently occurs at sites marked by paired basic amino

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acid residues, e.g. Lys-Arg and Arg-Arg. [Dickerson et al, <u>J. Biol. Chem.</u>, <u>265</u>:2462 (1990); Achsletter et al, <u>EMBO J.</u>, <u>4</u>:173 (1985); Mizuno et al, <u>Biochem. Biophys.</u>

<u>Res. Commun.</u>, <u>144</u>:807 (1987)].

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Cleavage at the site of a paired basic amino acid sequence removes many propeptides which function in ... a variety of roles in the processing of the mature In certain cases the propeptide can mediate correct folding and disulfide bond formation within the protein sequence. In other cases the presence of the propeptide appears to be involved in γ-carboxylation of glutamic acid residues in vitamin K-dependent coagulation factors. γ-carboxylated proteins include Factor IX and Protein C, and certain bone-specific proteins, such as bone Gla protein/osteocalcin. The propeptide can also direct intracellular targeting and regulate the coordinate synthesis of multiple mature peptides from a single precursor polypeptide.

The sequences of the propertide domains of certain vitamin K-dependent blood coagulation proteins have been published [See, Furie et al, <u>Cell</u>, <u>53</u>:505 (1988)] and the size of the propertide has been established for both Factor IX and Protein C.

Factor IX is a zymogen of a serine protease that is an important component of the intrinsic pathway of the blood coagulation cascade. The protein is synthesized in the liver and undergoes extensive co- and post-translational modification prior to secretion. These modifications involve endoproteolytic processing to remove the pre- and pro-peptides, glycosylation, vitamin K-dependent γ -carboxylation of 12 amino-terminal glutamic acid residues and β -hydroxylation of a single aspartic acid residue.

The γ-carboxyglutamic acid residues confer metal binding properties on the mature Factor IX protein and may function similarly in the processing of the other vitamin K-dependent blood clotting proteins. These γ-carboxyglutamic acid residues are essential for coagulant activity. The gamma-carboxyglutamate (GLA) domain of Factor IX has also been identified as a major requirement for cell binding [Derian et al, J. Biol. Chem., 264(12):6615-6618 (1989)].

With the advance of genetic engineering, many eukaryotic proteins are being produced recombinantly in selected cell lines, particularly mammalian cell lines. For example, Chinese Hamster Ovary (CHO) DUKX cell lines producing recombinant Factor IX at high antigen levels

(20 μg/ml/day) have been isolated. However, only 1-2% of
that recombinant protein is γ-carboxylated, and therefore
biologically active, in the presence of vitamin K3
[Kaufman et al, J. Biol. Chem., 261(21):9622-28 (1986)].

Additionally, amino-terminal sequencing of the
recombinant protein has found that 50% of the recombinant
Factor IX produced by the CHO cells retain the propeptide
[Derian et al, J. Biol. Chem., 264(12): 6615-18 (1989)].
Presumably, the endoproteolytic processing enzyme of the
CHO cells directing this cleavage was either saturated or
simply inefficient in its function.

Despite the fact that several processing enzymes have been proposed as being involved in the propeptide processing reactions, the enzyme or enzymes responsible for these endoproteolytic cleavages in mammalian cells have not been fully characterized.

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The purification of proprotein cleavage enzymes has been hampered by their low levels of activity in mammalian tissue and by their membrane-associated nature. Purification of these specific proteases has been complicated additionally by non-specific cleavage of the assay substrates <u>in vitro</u>, and by contaminating proteases such as those released from lysosomes.

The yeast enzyme Kex2 is a membrane-bound, Ca**-dependent serine protease which functions late in the secretory pathway of <u>Saccharomyces cerevisiae</u>, cleaving the polypeptide chains of prepro-killer toxin and prepro-α-factor at the paired basic amino acid sequences of Lys-Arg and Arg-Arg. [Julius et al, <u>Cell</u>, <u>37</u>:1075 (1984); Julius et al, <u>Cell</u>, <u>36</u>:309 (1984)].

When expressed in mammalian cells, yeast Kex2 endopeptidase reportedly cleaved a neuroendocrine prohormone [Thomas et al, <u>Science</u>, <u>241</u>:226-230 (1988)]. Foster et al, <u>Thrombosis and Haemostasis</u>, <u>62</u>:321 (1989) have reported that the yeast gene product of Kex2 cleaves the Protein C precursor to a 2-chain form when the yeast endoprotease of the Kex2 gene and the wild-type Protein C precursor are coexpressed. However, propeptide processing and the effect of Kex2 expression have not been studied.

Recently, a human insulinoma cDNA encoding a mammalian subtilisin-like protease, designated PC2, has been implicated in the endoproteolytic processing of prohormones based on its homology to the yeast Kex2 protease [Smeekens et al, J. Biol. Chem., 265:2997 (1990)]. To date, however, no functional activity has been demonstrated for the PC2 clone.

The availability of the complete Kex2 gene sequence also allowed the detection of significant homology between the Kex2 protein and "furin", the product of the partially characterized human <u>fur</u> gene, a gene in the immediate upstream region of the c-fes/fps proto-oncogene [Roebroek et al, <u>EMBO J.</u>, <u>5</u>:2197 (1986)]. The complete nucleotide sequence of the putative coding region of the <u>fur</u> gene has been reported. Upon comparison, the human <u>fur</u> gene product has demonstrated structural homology with the subtilisin-type serine protease encoded by the Kex2 gene of the yeast <u>S.</u> <u>cerevisiae</u> [van den Ouweland et al, <u>Nucl. Acids Res.</u>, <u>18</u>(3):664 (1990)]. However, no evidence of the expression of <u>fur</u> was reported.

There remains a need in the art for a method of increasing the efficiency of proteolytic processing of precursor polypeptides in mammalian cells.

Summary of the Invention

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In one aspect, the present invention provides a

method for increasing the efficiency of, or otherwise
enhancing the production of, a functional, mature
protein, which protein requires processing of a propeptide form for biological activity. The method may be

used for the production of \u03c4-carboxylated proteins. invention may also be used for the processing of other proteins, not requiring gamma carboxylation, leading to higher levels of biologically active or otherwise useful 5 proteins. The method may be performed by transfection into a selected host cell line of one or more expression vectors containing a paired basic amino acid cleaving enzyme (PACE) DNA sequence (SEQ ID NO: 1) and a DNA 10 sequence encoding the selected proprotein, each sequence operably linked to a heterologous expression control sequence, or by transfection of the PACE DNA (SEQ ID NO: 1) into a host cell line known to express the desired protein or by transfection of a DNA for the desired 15 protein into a cell known to express PACE (SEQ ID NO: 2). Of use in the present invention is a recombinant DNA molecule comprising a DNA sequence encoding PACE (SEQ ID NO: 1) or a homolog thereof. DNA molecule provides the PACE DNA (SEQ ID NO 1) in 20 operative association with a regulatory sequence capable of directing the replication and expression of PACE (SEQ ID NO: 2) in a selected host cell. Another aspect of the invention includes a recombinant DNA molecule comprising a DNA sequence 25 encoding PACE (SEQ ID NO: 1) and a DNA sequence encoding

a selected proprotein requiring complete processing for biological activity, both DNA sequences being in operative association with one or more heterologous regulatory sequences capable of directing the replication and expression of PACE (SEQ ID NO: 2) and the selected propertide in a selected host cell. In one embodiment the selected proprotein requires γ -carboxylation for activity.

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In a further aspect the present invention provides a host cell containing and capable of expressing 10 DNA sequences encoding PACE (SEQ ID NO: 1) and a selected precursor polypeptide which is capable of producing high levels of active, mature protein. The cell line may be transfected with the recombinant DNA molecule(s) 15 described above. This cell line may be cultured under appropriate conditions permitting expression of the recombinant DNA. The expressed selected protein is then harvested from the host cell or culture medium by suitable conventional means. This claimed process may 20 employ a number of known eukaryotic, preferably mammalian cells, as host cells for expression of the protein.

Other aspects and advantages of this invention are apparent from the following detailed description of the invention.

Detailed Description of the Invention PACE, an acronym for paired basic amino acid cleaving enzyme, is a propeptide-cleaving enzyme originally isolated from a human liver cell line. 5 sequence encoding PACE (SEQ ID NO: 1) (or furin) was published in A.M.W. van den Ouweland et al, Nucl. Acids Res., 18(3):664 (1990), and is reported below in Table I. It should be understood that the enzyme PACE (SEQ ID NO: 2) as described herein may be encoded by DNA 10 sequences that differ in sequence from this published sequence (SEQ ID NO: 1) due to natural allelic variations or synthetically produced modifications. Provided that the biological activities of mediating propeptide cleavage and γ -carboxylation are retained in whole or 15 part despite such modifications, this invention encompasses the use of all such DNA sequences. "PACE" as used herein thus encompasses the peptide and DNA sequences specifically disclosed herein as well as analogs thereof retaining PACE biological activity. 20 Expression of PACE (SEQ ID NO: 2) in host cells can improve the efficiency of cleavage of a proprotein between the dibasic residues Lys-Arg, Lys-Lys or Arg-Arg into its mature form, resulting in high level expression of the mature protein. Host cells for this expression 25 include preferably mammalian cells for expression of

mammalian proteins. The inventors have now surprisingly discovered that co-expression of PACE (SEQ ID NO: 2) with proteins requiring γ-carboxylation for biological activity permits the expression of increased yields of functional, biologically active mature proteins in eukaryotic, preferably mammalian, cells. The establishment of cell lines which express PACE (SEQ ID NO: 2) provides a convenient and efficient mechanism for the high level production of more completely processed and biologically active proteins.

Table I

	Publ	lishe	ed co	oding	, g sec	quenc	ce of	PAC	CE (1	urir	n) (S	SEQ 1	D NO:	1)/
	(SEÇ	O ID	NO:	2)										
5												CCA Ala		39
												CAG Gln 25		78
10												ATC Ile		117
15												AAG Lys		156
												TAT Tyr		195
20												CTG Leu		234
												GAG Glu 90		273
25												CGA Arg		312
30	Thr		Arg	Asp	Val	Tyr	Gln	Glu	Pro	Thr	Asp	CCC Pro		351
												CAG Gln		390
35												TAC Tyr		429

						GGC Gly 155		468
5						GAT Asp		507
						GAC Asp		546
10						CAC His		585
15						AAC Asn		624
						CGC Arg 220		663
20						GAT Asp	GCA Ala	702
						CAC His		741
25						GAC Asp		780
30						GAG Glu		819
						CTG Leu 285		858
35						CGG Arg	GAA Glu	897
						AGT Ser		936

		TCC Ser					975
5		TAC Tyr					1014
		AGC Ser					1053
10		GAC Asp 355					1092
15		TCA Ser					1131
		ACC Thr					1170
20		CAA Gln					1209
		AAT Asn					1248
25		GTG Val 420					1287
30		GCC Ala					1326
		ccc Pro					1365
35		AAA Lys					1404
		ACC Thr					1443

		GAG Glu 485					1482
5		CGT Arg					1521
		ACC Thr					1560
10		TCC Ser					1599
15		CAT His					1638
		GAG Glu 550					1677
20		CTG Leu					1716
		GAC Glu					1755
25		ACC Thr					1794
30		GGC Gly					1833
		CCT Pro 615					1872
35		AGC Ser					1911
		TGC Cys					1950

		CAG Gln						1989
5		CAC His 665						2028
		CAA Gln						2067
10		CCA Pro						2106
15		CTG Leu						2145
		GTG Val						2184
20		GTC Val 730						2223
		AGT Ser						2262
25		CTC Leu						2301
30		GAG Glu						2340
		GGC Gly						2379
35	CTC Leu							2385

It is presently and theoretically contemplated that the specific mechanism underlying enhanced expression of function γ-carboxylated proteins resides in the expression of DNA encoding PACE in mammalian cells which increases the efficiency of γ -carboxylation, a post-translational modification required for biological activity of certain mature proteins. The method is especially useful in the processing of vitamin Kdependent blood coagulation proteins. More specifically the method is useful in processing and \u03c4-carboxylating other proteins including Protein C, Protein S, Prothrombin Factor IX, Factor VII, Factor X and bone γ carboxyglutamate protein. For example, co-expression with PACE (SEQ ID NO: 2) with such a propeptide permits high level recombinant expression of biologically active mature proteins.

In addition, high levels of recombinant expression of functional proteins can also be achieved by use of the present method by expressing PACE (SEQ ID NO: 2) with more completely processed proteins expressed from other genes. For example, coexpression of PACE (SEQ ID NO: 2) with non-Vitamin K dependent propeptides which require cleavage but not γ -carboxylation for biological activity may produce high yields of functional mature proteins.

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One such protein which may be expressed in high functional yields by the present method is bone morphogenic protein (BMP), particularly BMP-2 [see, e.g., E. Wang et al, Proc. Natl. Acad. Sci. USA, 87:2220-2224 (1990), which is incorporated by reference herein for information about that protein]. Other such proteins which may be produced in high functional yields by the present invention include tumor growth factor β (TGF- β) and platelet-derived growth factor (PDGF), among others.

Further, the present invention also encompasses the use of recombinant-derived PACE (SEQ ID NO: 2) for in vitro processing of nerve growth factor and monobasic propiomelanocortin. PACE (SEQ ID NO: 2) may also be useful in the processing of proteins, such as insulin, and for the maturation of viruses, such as HIV and Hepatitis C, which also require precursor processing at paired basic amino acid residues.

Transfection of a DNA sequence encoding PACE (SEQ ID NO: 1) and a DNA sequence for a selected propeptide precursor into a mammalian cell can be effected via one or more recombinant vectors carrying PACE (SEQ ID NO: 1), the mammalian propeptide, or both, using materials and methods conventional in heterologous gene expression in mammalian cells.

vectors carrying the PACE DNA (SEQ ID NO: 1) and the selected precursor DNA are selected, e.g. by conventional means, and may then be cultured under suitable conditions if desired, with amplification of one or both introduced genes. The method of this present invention therefore comprises culturing a suitable cell or cell line, which has been transformed with a DNA sequence coding for PACE (SEQ ID NO: 1) and a DNA sequence coding for the selected precursor, each coding sequence under the control of a transcriptional regulatory sequence. The expressed mature protein is then recovered, isolated and purified from the culture medium (or from the cell, if expressed intracellularly) by appropriate means known to one of skill in the art.

Suitable cells or cell lines for this method are mammalian cells, such as Chinese hamster ovary cells (CHO), the monkey COS-1 cell line or murine 3T3 cells derived from Swiss, Balb-c or NIH mice. The selection of suitable mammalian host cells and methods for transformation, culture, amplification, screening and product production and purification are known in the art.

19 See, e.g., Gething and Sambrook, Nature, 293:620-625 (1981), or alternatively, Kaufman et al, Mol. Cell. <u>Biol.</u>, 5(7):1750-1759 (1985) or Howley et al, U. S. Patent 4,419,446. Another suitable mammalian cell line 5 is the CV-1 cell line. Further exemplary mammalian host cells include particularly primate cell lines and rodent cell lines, including transformed cell lines. Normal diploid cells, cell strains derived from in vitro culture of primary 10 tissue, as well as primary explants, are also suitable. Candidate cells may be genotypically deficient in the selection gene, or may contain a dominantly acting selection gene. Other suitable mammalian cell lines include but are not limited to, HeLa, human adenovirus 15 transformed 293 cells, mouse L-929 cells, BHK or HaK hamster cell lines. The present invention also provides recombinant DNA molecules, or vectors, for use in the method of expression of active mature proteins, such as those 20 described above. A single vector can carry the PACE DNA (SEQ ID NO: 1) and another vector can carry the selected precursor DNA, each under the control of a selected expression control sequence. Alternatively, both the PACE (SEQ ID NO: 1) and precursor DNA sequences may be carried on a single recombinant vector molecule in which 25

case they may be operably linked to respective expression control sequences or may share a common expression control sequence. In general, the vectors employed will contain selected regulatory sequences in operative association with the DNA coding sequences of PACE (SEQ ID NO: 1) and selected precursor and capable of directing the replication and expression thereof in selected host cells.

The vector used in the examples below is pMT3, a derivative of the previously described vector pMT2 [R. Kaufman, Mol. Cell. Biol., 9:946-958 (1989)]. The mammalian cell expression vectors described herein may be synthesized by techniques well known to those skilled in this art. The components of the vectors, e.g. replicons, selection genes, enhancers, promoters, and the like, may be obtained from natural sources or synthesized by known procedures. [See, Kaufman et al, J. Mol. Biol., 159:511-521 (1982); and Kaufman, Proc. Natl. Acad. Sci., USA, 82:689-693 (1985)].

Alternatively, the vector DNA may include all or part of the bovine papilloma virus genome [Lusky et al, <u>Cell</u>, <u>36</u>:391-401 (1984)] and be carried in cell lines such as C127 mouse cells as a stable episomal element.

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The transformation of these vectors into appropriate host cells can result in expression of the selected mature proteins. Other appropriate expression vectors of which numerous types are known in the art for mammalian expression can also be used for this purpose.

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The following examples illustratively describe the construction of plasmids for the expression and production of PACE (SEQ ID NO: 2) in mammalian cells, and the co-expression of PACE (SEQ ID NO: 2) and the blood coagulation factor, Factor IX, in mammalian cells. These examples are for illustration and do not limit the scope of the present invention.

Example 1 - Plasmid Construction and Expression of PACE CDNA in COS-1 Cells

A 2.47 kbp PACE cDNA fragment [Chiron Corporation, California] is employed, which includes the published 794-codon PACE coding sequence and 74 bases of 3'-untranslated sequence before a SalI linker [A.M.W. van den Ouweland et al, cited above] (SEQ ID NO: 1)/(SEQ ID NO: 2). At the 5'-end, the sequence immediately preceding the ATG was modified to conform to the consensus translation start site using a EcoRI oligonucleotide adapter.

22 The 2.47 kbp (EcoRI-SalI) PACE cDNA fragment (SEQ ID NO: 1) was inserted into the SV40-based expression vector pMT3 to generate the plasmid pMT3-PACE. pMT3 has been deposited with the American Type Culture 5 Collection (ATCC), Rockville, MD (USA) under Accession Number ATCC 40348. The pMT3 vector is a derivative of the previously described vector pMT2 [Kaufman, cited above] starting with pMT2-vWF, which is deposited at the American Type Culture Collection, Rockville, MD (USA), Accession Number ATCC #67122; see PCT application 10 PCT/US87/00033]. To form pMT3, the DHFR coding region on the 3' side of the cloning site in pMT2 is removed. One skilled in the art can also construct other mammalian expression vectors comparable to the pMT3/PACE 15 vector by, e.g. inserting the DNA sequence of PACE (SEQ ID NO: 1) from pMT3 into another vector, such as pJL3, pJL4 [Gough et al., EMBO J., 4:645-653 (1985)], employing well-known recombinant genetic engineering techniques. pMT3-PACE was purified and introduced for 20 transient expression into SV40-transformed monkey kidney cells (COS-1) using a calcium phosphate transfection protocol as described in Chen, C. A., and Okayama, H., BioTechniques, 6:632-638 (1988). Cells were transfected with 40 μ g of plasmid or, in the case of cotransfections, an equimolar ratio of plasmids totalling 25 60 μ g per 10 cm dish in 10 ml of medium.

23 Mammalian host cells other than COS cells may also be employed in PACE (SEQ ID NO: 2) expression. example, preferably for stable integration of the vector DNA, and for subsequent amplification of the integrated 5 vector DNA, both by conventional methods, CHO may be employed as a mammalian host cell of choice. To monitor PACE (SEQ ID NO: 2) synthesis, COS-1 cell products were radiolabeled 48-60 hours following transfection using 35S-Met and 35S-Cys in medium lacking Cys and Met. Cells were lysed in NP-40 lysis buffer 10 after a 30 minute pulse period or were chased by removing the labeling medium and replacing it with complete medium for additional incubation. Cell extracts and conditioned medium were treated with protease inhibitors and immunoprecipitated as described in Wise et al, Cell, 15 52:229-236 (1988). Immunoprecipitates were performed with rabbit anti-PACE antiserum produced against a PACE-E. coli fusion protein. Rabbit anti-PACE antiserum was generated 20 against the catalytic domain of PACE by expression of amino acids 146 to 372 of PACE (SEQ ID NO: 2) as a human superoxide dismutase (SOD) fusion protein in E. coli. The DNA fragment for expression was generated by polymerase chain reaction (PCR) and cloned into the superoxide dismutase (SOD) fusion vector pTAC7 [Steimer 25 et al, <u>J. Virol.</u>, <u>58</u>:9 (1986)].

24 The induced fusion protein was purified by preparative polyacrylamide gel electrophoresis, eluted and used to immunize rabbits in complete Freunds adjuvant. The immunoprecipitated samples were then 5 analyzed by SDS-polyacrylamide gel electrophoresis (SDS-The gels were prepared for fluorography in EnHance (Dupont). In control lysates from COS-1 cells that did not receive pMT3-PACE, no immunoreactive proteins were detected. However, in extracts from pMT3-PACE 10 transfected cells, immunoreactive species were detected that migrated primarily as a doublet of approximately 90 kD. Treatment of these PACE immunoprecipitates with the endoglycosidase enzyme, N-Glycanase, shifted the 15 electrophoretic mobility of the PACE (SEQ ID NO: 2) consistent with the presence of asparagine-linked oligosaccharides. Secreted products were analyzed from conditioned medium following a 12 hour chase period in 20 medium containing an excess of unlabeled amino acids.

Secreted products were analyzed from conditioned medium following a 12 hour chase period in medium containing an excess of unlabeled amino acids.

Immunoprecipitations of the conditioned medium from pMT3-PACE transfected cells detected an immunoreactive protein migrating at 75 kD. The relative quantity of the 75kD PACE protein observed in the conditioned medium was 5 to 10 fold less than that remaining inside the cell at the

12 hour chase period. This secreted species may represent a truncated molecule missing the transmembrane domain, possibly the result of auto-proteolysis at the paired arginine residues, 497-498, due to the large overproduction of PACE (SEQ ID NO: 2) in the transfected COS-1 cells.

More extensive pulse-chase experiments demonstrated that the PACE translation product does not accumulate to high levels inside the cell compared to another integral membrane glycoprotein (influenza hemagglutinin) when synthesized at similar levels.

Example 2 - Co-Expression of PACE and Factor IX

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A CHO cell line producing recombinant Factor IX (IC4) [the IC4 cell line is described in Kaufman et al, J. Biol. Chem., 261:9622-9628 (1986)] and Factor IX sequences were transfected with the PACE cDNA (SEQ ID NO: 1) described above in Example 1 operatively linked to another amplifiable marker, adenosine deaminase. The vector MT3SV2Ada [R.J. Kaufman et al, Meth. Enzym., 185:537-566 (1990)] was chosen for PACE expression because it contains a selectable ADA transcription unit but no DHFR sequences and the PACE fragment could easily be inserted after digestion of the vector with EcoR1 and Sall.

A vector fragment was isolated from low melt agarose, ligated in a ratio of 5:1 (fragment to vector), diluted in 10 mM Tris-HCl, pH 7.5, 1 mM EDTA, and used to transform DH5 bacteria [Dr. Douglas Hanahan, Cold Spring Harbor, New York]. A nick-translated, ³²P labelled PACE

to screen transformed colonies.

Positively hybridizing colonies were isolated and DNA prepared for digestion with EcoR1 and Sall for confirmation of PACE (SEQ ID NO: 1) insertion and with Bgl II for correct orientation of the fragment with respect to adenovirus major late promoter in the vector.

fragment was prepared and used for filter hybridization

DNA from one colony was isolated for electroporation into the Factor IX producing cells, IC4. Pools of colonies have been selected for amplification by growth in 1.0 μ M 2'-deoxycoformycin (DCF). The presence of PACE (SEQ ID NO: 2) in these amplified lines was confirmed by 35 S-methionine labelling and immunoprecipitation.

Biological activity of the Factor IX protein in the PACE/IX pools was analyzed by clotting assay, performed as described in Kaufman et al, <u>J. Biol. Chem.</u>, <u>261</u>:9622-9628 (1986). Cells were plated in p60 tissue culture dishes. The next day medium was reduced (1.5 ml) and changed to α "defined" + 1 μ g/ml Vitamin K3.

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The PACE/Factor IX pools were found to secrete between 2.0 and 3.1 fold more Factor IX biological activity than the original IC4 cell line. The results of a radioimmunoassay indicated increased levels of γ -carboxylated protein. These results are illustrated in Table I below.

TABLE I

Lines		GLA/TOTAL	.5%		3.4%	4.8%	% %	6.7%	2.7%
xpressing cell L	<u>RIA</u>	TOTAL (pg/cell)	20 (30)	5 µM DCF	20 (29)	22 (27)	19 (54)	17 (24)	11 (34)
PACE CO-	.	GLA µg/mL	.1		69.	1.05	.17	1.14	۴,
assays in original IC4 and PACE Co-expressing Cell	CLOTTING ASSAY U/ml (pg/cell)		.18 (.18)	1.0 µM DCF	.45 (.48) 2.6x	.39 (.41) 2.3x	.35 (.41) 2.3x	.55 (.55) 3.1x	.49 (.52) 2.9x
Factor IX assays in or	CLOTTING ASSAY U/ml (pg/cell)	<u>Ce11</u>	IC4 .28 (.32)	Co-expressors 0.1 μ M DCF	.72 (.89) 2.7x	.53 (.76) 2.3x	.66 (.73) 2.2x	.46 (.66) 2.0x	.67 (.80) 2.5x
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29 From the first electroporation of MT3 PACE Ada into IC4 cells, cells were selected in α medium with 10% dialyzed fetal calf serum, penicillin, streptomycin, glutamine, 200 μ M Methotrexate and Adenosine, alanosine, uridine and $0.1\mu M$ DCF. Approximately 25 colonies were 5 observed in plates that did not receive DNA. A second electroporation performed was selected in the same manner and approximately 100 colonies were pooled into each of the 5 pools. Again, no colonies were 10 observed on plates that did not receive DNA. Expression of PACE (SEQ ID NO: 2) was detected in each pool by 30 minute pulse with 35S Methionine followed by 2 hour chase and immunoprecipitation of cell extracts with α PACE antibody [Chiron Corporation, 15 California]. In cells which express higher levels of PACE (SEQ ID NO: 2) as a result of selection for further DCF resistance, secretion up to 10-fold greater levels of γ-carboxylated Factor IX was observed compared to the original IC4 cell line. The coexpression of PACE (SEQ ID NO: 2) did not 20 produce any detectable change in the size of the Factor IX protein as monitored by immunoprecipitation with α FIX antibody [Hybridtech] and SDS gel electrophoresis.

Numerous modifications and variations of the present invention are included in the above-identified specification and are expected to be obvious to one of skill in the art. Such modifications and alterations to the compositions and processes of the present invention are believed to be encompassed in the scope of the claims appended hereto.